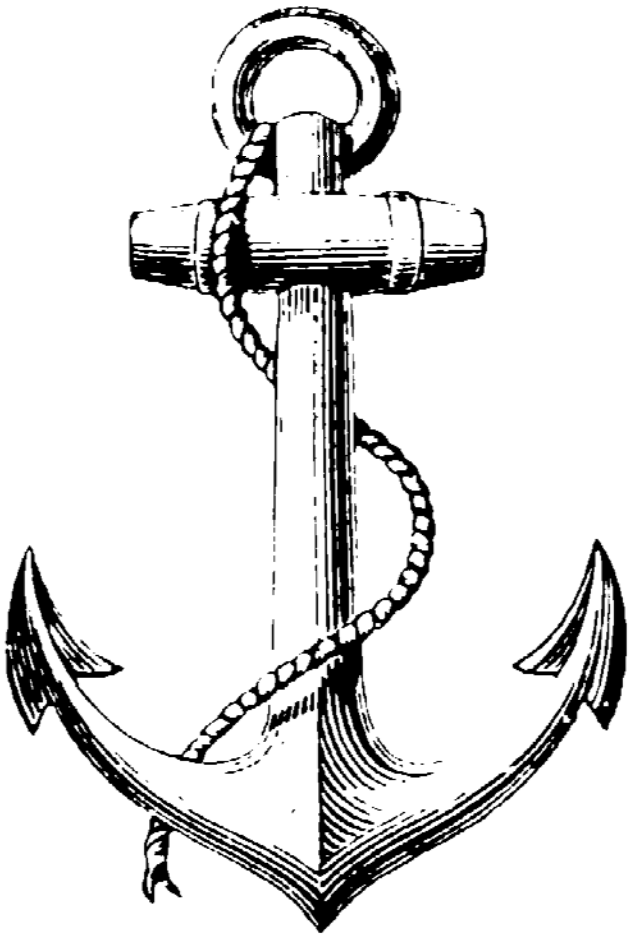
Immersion Suit Inspection & Maintenance Log



F/V

LOOK at the suit's fabric, reflective tape, zipper and any attached accessories.

Examine **fabric** for tears, rips, punctures, or burns. Note areas for repair.

Replace **reflective tape** if it is yellowed, peeling, cracked or missing. There should be 16 square inches of reflective tape on the front and the back of every immersion suit.

Look for signs of corrosion (green color) on the **zipper**. If present, attempt to eliminate it by brushing several times with baking soda and water. Then lubricate with a non-petroleum product recommended by the manufacturer. If corrosion cannot be removed, the suit should be condemned.

Make sure each immersion suit has an attached **whistle**, a **toggle handle** for the zipper, and a **USCG-approved light** with batteries in-date.

FEEL the suit's fabric. It should feel flexible, not stiff. It should not feel thin or compressed; neoprene suit fabric should be 5mm to 6.5mm thick.

Test how easily the zipper goes up and down. Lubricate it regularly with a product recommended by the manufacturer.



This guide provides only an overview of neoprene immersion suit maintenance, leak-testing and repair.

FOR ADDITIONAL INFORMATION:

Immersion Suit Care & Inspection Booklet
U.S. Marine Safety Association.
5050 Industrial Road, Farmingdale, NJ 07727
(732) 751-0102
www.usmsa.org

Alaska Marine Safety Education Association
2924 Halibut Point Road, Sitka, AK 99835
(907)747-3287
www.amsea.org

Circular No. 01-08: Shipboard Inspection & Testing Of Immersion Suits
Commandant, U.S. Coast Guard
2100 Second St. SW, Washington, DC 20593
(202)372-1395
www.uscg.mil/hq/cg5/nvic/

Online ***Gear Repair & Care Guide***
McNett Corporation
1411 Meador Ave. Bellingham, WA 98229
(360)671-2227
www.mcnett-dive.com

This publication was created by the Alaska Marine Safety Education Association for the Commercial Fishing Vessel Industry Safety Advisory Committee © 2010

YOUR IMMERSION SUIT



HOW TO:

- Maintain it
- Leak-test it
- Repair it

This is a quick guide to maintaining, leak-testing and repairing neoprene immersion suits. Although this guide outlines processes similar to those performed in an authorized repair facility, it does not substitute for having suits inspected and repaired at an authorized facility.

A manufacturer's authorized facility may find defects undetectable with the do-it-yourself methods explained here. It will have the latest information on potential problems and their fixes, as well as the experience gained from testing and repairing hundreds of suits.

However, this guide can help keep your neoprene suit perfoming optimally between visits to an authorized facility.

REGULAR INSPECTION AND MAINTENANCE

Use your senses.

SMELL your suit inside and out. It should not smell of diesel fuel, gasoline, oil, mold or mildew.

If odors are present, soak the suit in a mild soap or shampoo safe for neoprene. Dive shops usually sell neoprene shampoo. Your suit's manufacturer can also recommend a cleaner. After washing, turn suit inside out and hang to dry using a padded, non-metal hanger. Dry in a warm, well-ventilated area out of direct heat or sunlight. When inside is dry, reverse suit to dry the outside.

HOW TO LEAK-TEST AN IMMERSION SUIT

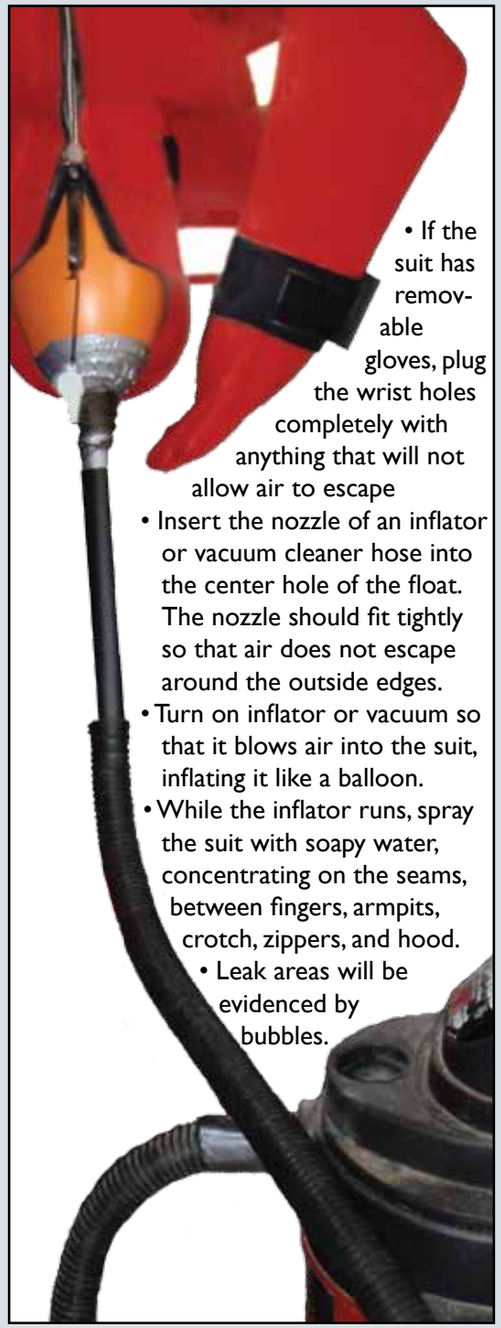
Items Needed:



- Conical buoy or float such as a pole float with a hole running completely through the center in the longest dimension, and made of a non-porous material so that air cannot pass through the float itself.
- Vacuum, with hose and wand attachments, that blows air out or an electric inflator with a stiff nozzle.
- Duct tape.
- Soapy water in a spray bottle.
- Sketch of rough shape of suit (front and back) on which to note leaks.

Procedure:

- Lay suit out on table or hang by the feet with a pair of large spring clamps.
- Tape over the air valve inside foot (if present) with duct tape.
- Place the widest end of buoy inside face opening of the hood.
- Pull zipper up to buoy to make a good seal. The float should fit tightly so that air does not escape around the outside edges.
- Tie the float to the immersion suit's zipper toggle, if necessary, to keep it in place during inflation.



- If the suit has removable gloves, plug the wrist holes completely with anything that will not allow air to escape
- Insert the nozzle of an inflator or vacuum cleaner hose into the center hole of the float. The nozzle should fit tightly so that air does not escape around the outside edges.
- Turn on inflator or vacuum so that it blows air into the suit, inflating it like a balloon.
- While the inflator runs, spray the suit with soapy water, concentrating on the seams, between fingers, armpits, crotch, zippers, and hood.
- Leak areas will be evidenced by bubbles.



- Areas in the material itself, as well seams, may leak.
- Make careful note of all leak locations. Once the suit is rinsed of soap and dried, most leak sites will be invisible.
- Rinse suit in fresh water. Hang to dry completely before attempting repairs.

NOTE: *If leaks are numerous or in large areas in the material itself, effective repair using the following method may not be possible. Also, repair in the field of the fabric may void the USCG approval of the suit. Consult the manufacturer's authorized repair facility.*

Don't forget to inspect your immersion suit's buoyancy ring or pillow. To leak-test it, inflate with the oral inflation hose. It should stay inflated overnight.



REPAIRING NEOPRENE IMMERSION SUITS

- Only attempt repairs on a clean and completely dry suit.
- Turn suit inside out.
- Clean and prepare areas to be repaired with a product such as Cotol-240™ Cure Accelerator & Pre-Cleaner.
- Repair using urethane-based repair adhesive/sealant designed for neoprene wet suits such as Aquaseal®, available from most dive shops. Mix three parts adhesive with one part thinner, such as Cotol-240™, if desired.
- If repairing more than one suit, mix enough Aquaseal® and Cotol™ to repair no more than four suits or the mix may cure before finished.
- Apply to leaking seams or fabric areas with a small, stiff brush.
- Allow repair to set for 24 hours.
- Turn suit right side out and repeat repair process on reverse side of problem areas.
- Inflate repaired suit to retest for leaks and do additional repairs as needed.
- If fabric field repair was done, have suit inspected by the mantufacturer's authorized service station as soon as is practical.



Closest Immersion Suit Testing Facilities*

Avalon Rafts Sales & Service Inc.
218 Marine Ave.
Wilmington, California 90744
Los Angeles / Long Beach Ports
(877) 63-RAFTS / (877) 637-2387
(310) 549-9665 24 hr
(310) 549-4824 fax
Open M-F 8AM-5PM
Saturday (By appointment)
www.avalonrafts.com

Puget Sound Inflatables
309 South Cloverdale Street
Seattle, WA 98108
(206) 762-3877
www.life-raft.com

Pacific Marine Distributors
12360 North East Marx St.
Portland, OR 97230
Phone: 503-243-2258
Fax: 503-224-4958
E-Mail:
mark@pacificmarinedist.com
www.pacificmarinedist.com



* Facilities are listed in alphabetical order, for informational purposes only, with no endorsement or favoritism. These or any other facilities may be used at the discretion of the vessel owner/operator.

IMPERIAL

SURVITEC SURVIVAL PRODUCTS

SURVITEC SURVIVAL PRODUCTS INC.
11070 Cabot Commerce Circle, Bldg. 3, Alta Lakes Commerce Center, Jacksonville, FL USA 32226
Phone (904) 562-5900 / Fax (904) 562-5901
www.survitec-spi.com
sales-ssp[illegible]

Model 1409 A,J,O,C

IMPERIAL IMMERSION SUIT INSPECTION GUIDELINES

Your immersion suit is manufactured to strict compliance standards. This does not excuse the importance of at least quarterly inspections. The following are suggested visual points to consider. Revere recommends service station inspections at two years, four years, and every one-year thereafter from the date of manufacture. Failure to adhere to manufacturer's guidelines may lead to injury or death on part of the end user. At ten years of age, the suit MUST be inspected by a recognized service station on an annual basis or replaced.

- ☐ Examine for rips, tears, and punctures to suit.
- ☐ Check zipper for ease in closure. Wax front and back of zipper with bee's wax Examine for obstructions in slider. Ensure all zipper teeth are in place. If zipper fails to close, send to service station or manufacturer immediately for repairs.
- ☐ Ensure black high rider ring is in place. Check by inflating and submerging in water or let stand 24 hours to detect leaks.
- ☐ Ensure retroreflective tape is in place. [illegible]ents call for 31 sq. inches on front and back. Replace where nec[illegible]
- ☐ Ensure two-tone whistle is attache[illegible]
- ☐ Ensure USCG-Approved PFD lig[illegible]acted] Light must be replaced on or befo[illegible]r's expiration date.
- ☐ Check toe valves for proper operation. Submerge foot of suit in water for one minute placing a hand under toe valve and feel for leaks. If leaks are detected, send to service station or manufacturer immediately for repairs.
- ☐ Ensure suit is stenciled with USCG approval number & owner's or vessel's name.
- ☐ Do not dry clean or use solvents or cleaners on suit. Suit may be washed by hand with mild detergent and rinsed with fresh water. Ensure suit is thoroughly air dried before storage.
- ☐ To store, lay on flat surface with zipper in open position one inch from bottom and roll up to chest feet first. Fold head over rolled suit, then fold arms over hood. Place into appropriate sized bag.
- ☐ When able, store flat or hang on broad hanger.

MUSTANG SURVIVAL
NEOPRENE IMMERSION SUIT
COMBINAISON D'IMMERSION EN NÈOPRÈNE

MAINTENANCE / *ENTRETIEN*

MAINTENANCE INSTRUCTIONS TO FIT RESCUE LIGHT

This suit comes equipped with a special front neoprene pocket designed to hold a rescue light. To fit the light, Insert bulb through hole in the light holder patch so that the dome faces out. Follow manufacturer direction for operation.

VISUAL INSPECTION

MUSTANG SURVIVAL recommends you inspect your suit before each voyage, or at least quaterly.

1. Unpack the suit and lay it out flat.
2. Inspect all areas of the suit for visible signs of damage or degradation. Also inspect for rips, tears or small punctures.
3. Close and open zipper several times to check for smooth operation. Lubricate the inside and outside of the waterproof zipper with paraffin wax after each use.
4. The head support pillow should be inspected for damage. Inflate the pillow by depressing the mouth valve cap and blowing through the valve. The pillow should fully inflate and remain rigid.
5. Leave the pillow fully inflated for a period of 6 hours. At the end of the 6 hours, the pillow should still feel hard to the touch and maintain its general rigidity.
6. Check the inflation hose for leaks or kinks which could also inhibit inflation of the pillow. Any major leakage should be repaired by the manufacturer.
7. Deflate the pillow by pressing the top of the mouth inflation tube.
8. To store suit, always ensure it is fully dry prior to stowing in its stowage bag.
9. Always roll your suit feet first to the head area making sure that the head support pillow and inflation hose have no creases, fold in the arms and continue to roll suit lengthwise. Replace in stowage bag and always ensure that it is accessible in case of emergency.
10. Never compress yourimmersion suit by placing heavy objects on top of it, as this could result in loss of buoyancy or damage to the suit.

MUSTANG SURVIVAL recommends a complete inspection of your immersion suit by a factory authorized inspection & repair facility at intervals not exceeding every 2 years. Immersion suits 5 years or older should be inspected annually.

REPAIRS & REPLACEMENTS

Major tears, rips or punctures and chemical or heat burns must be inspected and repaired by the manufacturer or factory authorized repair facility.

CLEANING INSTRUCTIONS

1. Rinse with fresh water after each use. DO NOT DRY CLEAN.
2. Allow to drip dry before repacking.
3. Lubricate zipper with wax stick.
4. Repack with zipper in open position.

INSTRUCTIONS POUR L'INSTALLATION DE LA LAMPE DE SAUVETAGE

Cette combinaison est munie à l'avant d'une pochette en néoprène pour la lampe de sauvetage. Pour installer la lampe, insérez l'ampoule par le trou de la pièce servant de support à la lampe de façon à ce que la face bombée soit orientée vers l'extérieur. Suivez les instructions du fabricant pour le fonctionnement de la lampe.

INSPECTION VISUELLE

MUSTANG SURVIVAL vous recommande d'inspecter votre combinaison avant chaque sortie ou au moins à tous les trois mois.

1. *Déballez la combinaison et étendez-la à plat.*
2. *Inspectez toutes les parties de la combinaison pour vous assurer qu'elle n'est pas abîmée d'aucune façon, qu'il n'y a pas d'accroc, déchirure ou petit trou.*
3. *Baissez et remontez la fermeture à glissière à plusieurs reprises pour vérifier qu'elle marche bien. Après chaque usage, lubrifiez l'intérieur et l'extérieur de la fermeture à glissière imperméable avec de la paraffine.*
4. *Examinez bien le coussinet appui-tête et assurez-vous qu'il n'est pas endommagé. Appuyez sur le capuchon de l'embout de la soupape et soufflez pour gonfler le coussinet. Le coussinet devrait se gonfler complètement et demeurer ferme.*
5. *Laissez le coussinet complètement gonflé pendant une période de 6 heures, après quoi le coussinet devrait être encore ferme au toucher et garder sa rigidité.*
6. *Vérifiez le tube de gonflage pour s'assurer qu'il n'y a pas de fuite ou de torsion qui pourrait nuire au gonflage du coussinet. Toute fuite importante doit être réparée par le fabricant.*
7. *Dégonflez le coussinet en appuyant sur la partie supérieure du tube de gonflage buccal.*
8. *Pour remiser la combinaison, toujours s'assurer qu'elle est parfaitement sèche avant de la placer dans son sac de rangement.*
9. *Roulez toujours la combinaison en commençant par les pieds jusqu'à la tête, tout en s'assurant qu'il n'y a pas de pli dans le coussinet appui-tête et le tube de gonflage, pliez les manches vers l'intérieur et continuez à rouler la combinaison dans le sens de la longueur. Placez-la dans son sac de rangement et assurez-vous de toujours l'avoir à portée de la main en cas d'urgence.*
10. *Ne placez jamais d'objets lourds sur votre combinaison d'immersion, car la combinaison pourrait s'abîmer ou perdre de sa flottabilité.*

***MUSTANG SURVIVAL** recommande la vérification complète de votre combinaison d'immersion par un inspecteur autorisé par l'usine de fabrication, au moins à tous les 2 ans. Une combinaison d'immersion ayant 5 ans ou plus doit faire l'objet d'une inspection annuelle.*

RÈPARATIONS ET REMPLACEMENT

Les accrocs, déchirures ou trous importants et les brûlures causées par des produits chimiques ou la chaleur doivent être examinés et réparés par le fabricant ou un agent autorisé par l'usine de fabrication.

INSTRUCTIONS DE NETTOYAGE

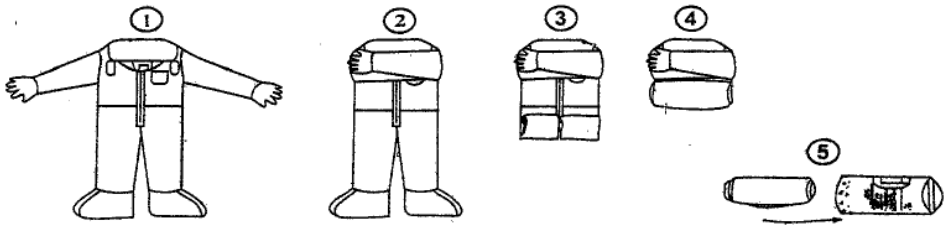
1. *Rincez à l'eau douce après chaque usage. Ne pas nettoyer à sec.*
2. *Laissez égoutter et séchez avant de réemballer.*
3. *Lubrifiez la fermeture à glissière au moyen d'un bâton de cire.*
4. *Réemballez en laissant la fermeture à glissière en position ouverte.*

STEARNS MODEL I590 IMMERSION SUIT MAINTENANCE INSTRUCTIONS

1. Every six months the suit should be removed from the carrying bag and hung on a broad shouldered hanger for at least 48 hours. This is to enable any moisture inside the suit to dry out . This will prevent mildew and helpextend the service life of the suit.

2. Before repacking the suit into its carrying bag, the zipper should be lubricated. Close the zipper and run the lubricating stick up and down the outside of the zipper. Open and close the zipper 2-3 times, leaving the zipper in the open position.

3. Repack the suit by laying it on a flat surface with the front of the suit upward. Tuck in the hood (and head support) (1), cross the arms over the hood (and head support) (2), then roll the suit from the feet upwards (3) (4). Slip into the carrying bag and close(5).



4. If the suit should become soiled or contaminated with oil, scrub with a mild soap solution (dish soap), rinse with fresh water and allow to dry before repacking. DO NOT USE SOLVENTS OR DRY CLEAN. SOME SOLVENTS MAY DEGRADE SEAMS OR SUIT MATERIAL.

5. If the suit becomes damaged or ripped, return it to the distributor or manufacturer for repair. Rips in external attachments (pockets, options, etc.) may be repaired with any good quality neoprene or rubber-based contact cement.

6. Remember that is an emergency, there is no time to learn how equipment works.We recommend that the user become familiar with the use and features of the IMMERSION SUIT. Practice with the suit by donning and entering water, in particular to get used to the flotation position it provides.

7. IMPORTANT: The inherent buoyancy of this suit may prevent escape from enclosed spaces. It is recommended that the suit be donned for use on a weather deck and not in the vessel's cabin.

8. Stearns recommends a complete inspection of the immersion suit by a Stearns authorized repair facility at least every two years. Suits five years old or older should be inspected annually. Contact Stearns for an authorized repair facility near you.

Stearns Inc.
PO Box 1498
St. Cloud, MN 56302
1-800-328-3208
www.stearnsinc.com
e-mail: safety@stearnsnet.com

IMMERSION SUIT MAINTENANCE & INSPECTION RECORD**

DATE	SUIT SIZE[1]	SUIT MFG	SERIAL NUMBER	MFG DATE	LIGHT TYPE	BAT EXP	NOTES/REPAIRS

1--SUIT SIZES: J=JUMBO, U=UNIVERSAL, S=ADULT SMALL, C=CHILD, I=INTERMEDIATE, O=OVERSIZE

FOLLOW MANUFACTURER'S RECOMMENDED GUIDELINES FOR MAINTENANCE AND SERVICE (SEE REVERSE FOR MORE INFO)

COPIES OF THIS MAINTENANCE LOG SHOULD BE MAINTAINED ON BOARD THE VESSEL **AND ASHORE

GUIDELINES FOR SHIPBOARD INSPECTION OF IMMERSION SUITS BY SHIPS' CREWS

When carrying out monthly inspections of immersion suits as required by 46 CFR 199.190(e), 46 CFR 109.301(e) (MODU's), 46 CFR 131.565(a) (OSV's), and SOLAS regulation III/20.7, or annually as required by 46 CFR 28.140 (uninspected commercial fishing industry vessels) the following procedure is recommended:

____ 1. Examine storage bag
- General condition / closures
- Ease of removal of suit
- Donning instructions are legible
- Confirm that suit is the type and size identified on the bag

____ 2. Place the suit on a clean, flat surface
- Make sure the suit is dry inside and out
- Visually check for damage.
- Rips, tears or punctures should be repaired in accordance with the manufacturer's instructions by a suitable repair station*

____ 3. Check the zipper
- Slide up and down and check for ease of operation
- Lubricate front and back of the zipper and the slide fastener using lubricant recommended by the manufacturer
- If the zipper is not functional, the suit must be removed from service and discarded or returned for repair to the manufacturer or a suitable repair station*

____ 4. Inflatable head support and/or buoyancy ring, if fitted
- Check for damage / ensure it is properly attached
- Check inflation hose(s) for deterioration
- At least quarterly, the head support/buoyancy ring should be inflated and tested for leaks (this test does not apply to integral inflatable lifejackets)
- Leaks should be repaired in accordance with the manufacturer's instructions by a suitable repair station*

____ 5. Check retroreflective tape for condition and adhesion. Replace if necessary.

____ 6. Check whistle and expiration date of light and battery (if fitted).

____ 7. Replace the suit in the bag with the zippers fully opened. * 1"-2" From Bottom.

____ 8. Training: take the opportunity during monthly inspections for the crew to practice donning the immersion suits.

*A "suitable repair station" is one authorized by the suit manufacturer and/or acceptable to the OCMI as being qualified to repair an immersion suit in accordance with the manufacturer's instructions.

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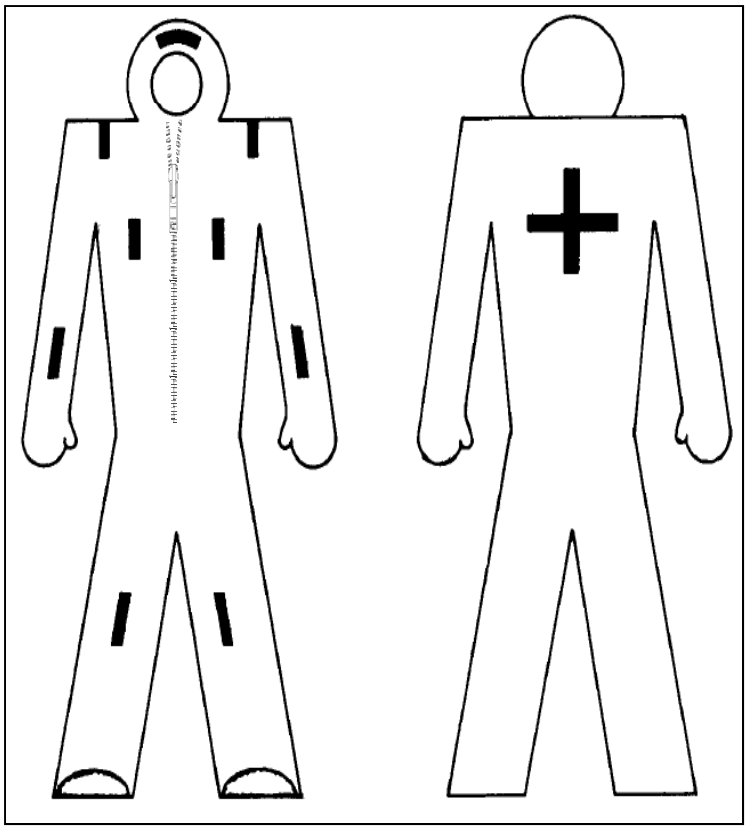
COPIES OF THIS MAINTENANCE LOG SHOULD BE MAINTAINED ON BOARD THE VESSEL **AND ASHORE

Inflation Test & Repair Log

Vessel: _____

Suit Number: _____

Date Of Manufacture: _____



Mark location of leak(s) found with a circle. ○

Mark successful repairs with a check mark in the circle. ⊘

Initial Test Results

Date of Test: _____ Person Conducting Test: _____

☐ Satisfactory (No Leaks) ☐ Unsatisfactory (Leaks Found)

Remarks (Indicate location of leak(s), describe repair(s) made):

_____

_____

_____

_____

Re-Test Results after repair(s)

Date of Re-Test: _____ Person Conducting Test: _____

☐ Satisfactory (No Leaks) ☐ Unsatisfactory (Leaks Found)

Remarks (Indicate location of leak(s), describe repair(s) made):

_____

_____

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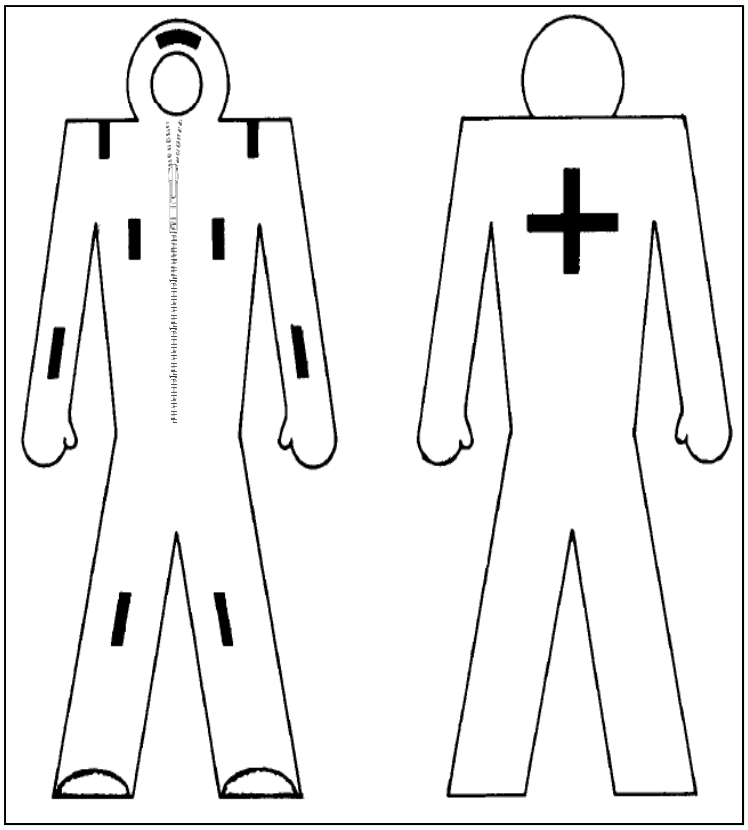
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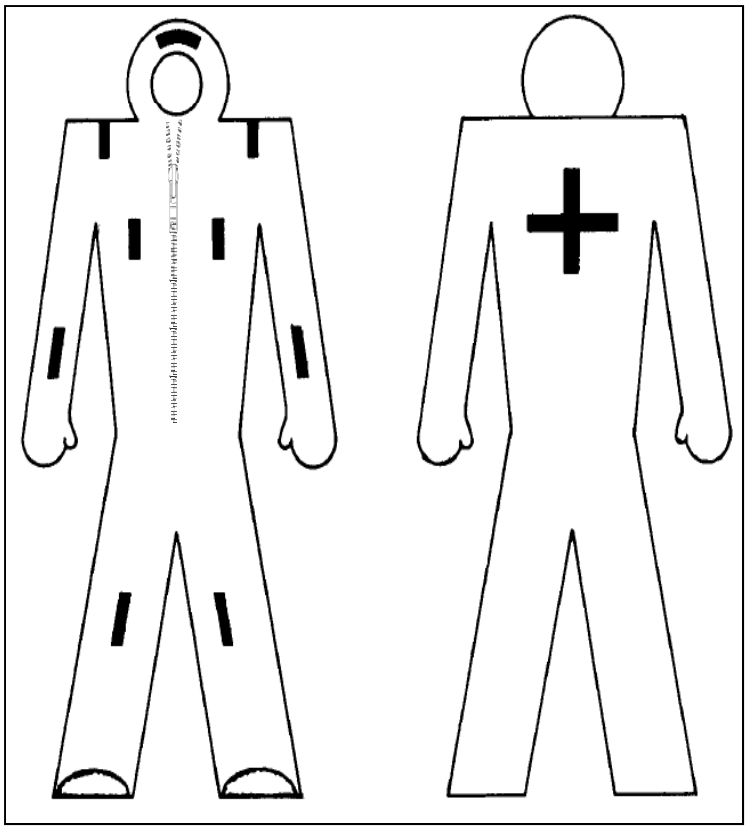
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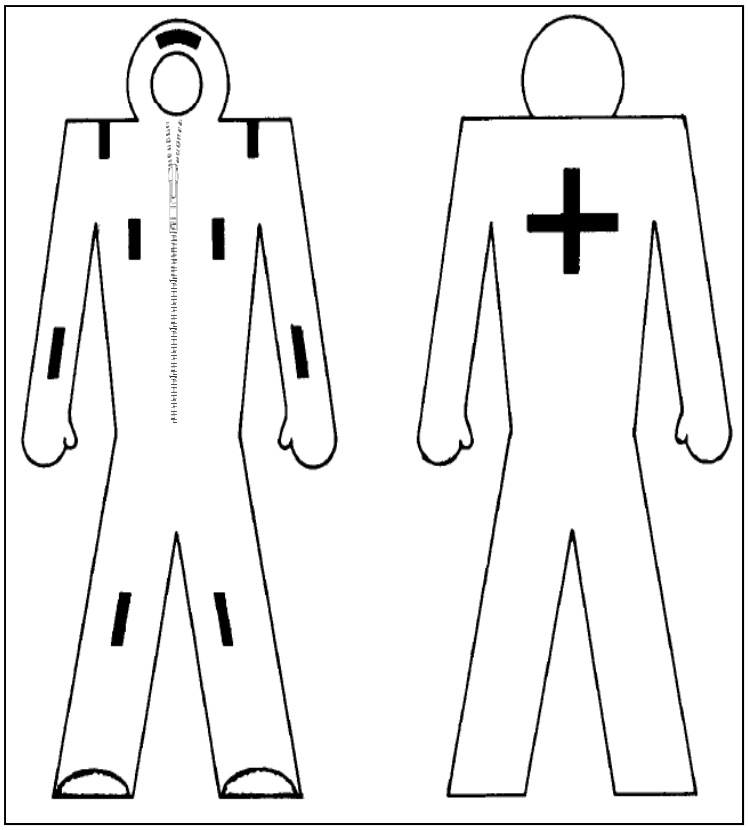
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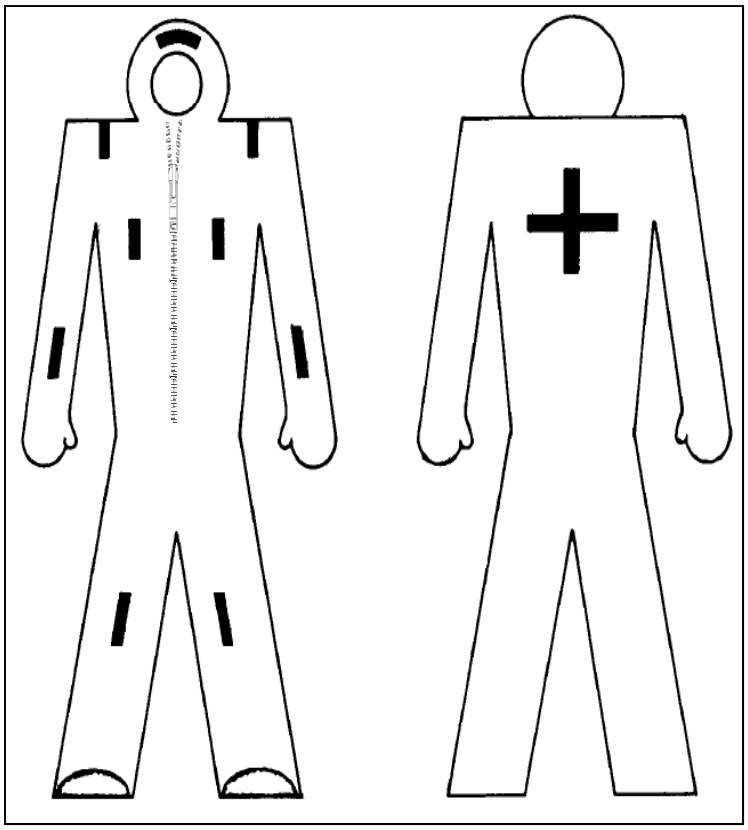
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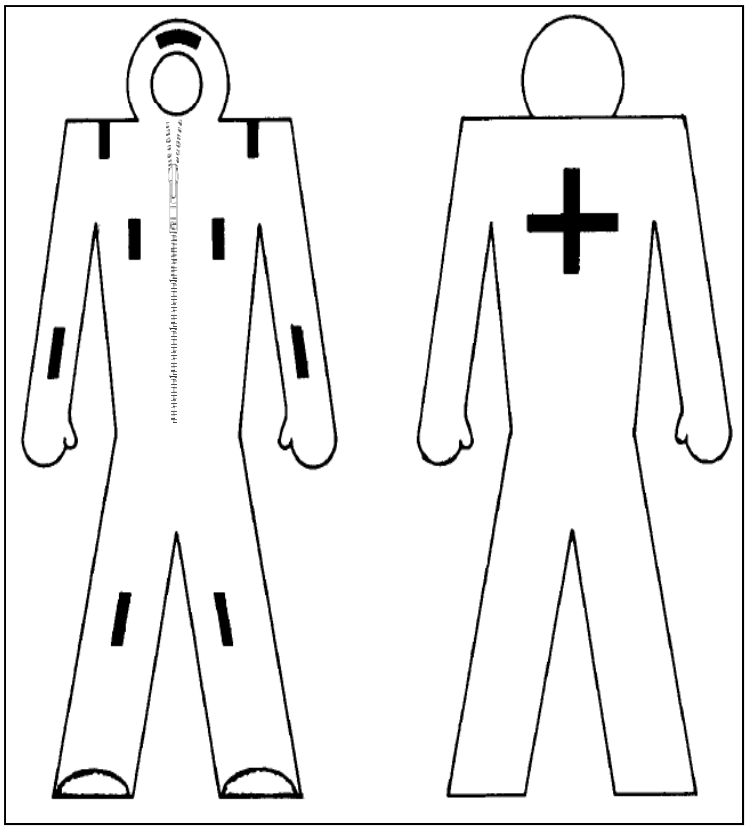
_____

Inflation Test & Repair Log

Vessel: _____

Suit Number: _____

Date Of Manufacture: _____



Mark location of leak(s) found with a circle. ○

Mark successful repairs with a check mark in the circle. ⊘

Initial Test Results

Date of Test: _____ Person Conducting Test: _____

☐ Satisfactory (No Leaks) ☐ Unsatisfactory (Leaks Found)

Remarks (Indicate location of leak(s), describe repair(s) made):

_____

_____

_____

_____

Re-Test Results after repair(s)

Date of Re-Test: _____ Person Conducting Test: _____

☐ Satisfactory (No Leaks) ☐ Unsatisfactory (Leaks Found)

Remarks (Indicate location of leak(s), describe repair(s) made):

_____

_____

_____

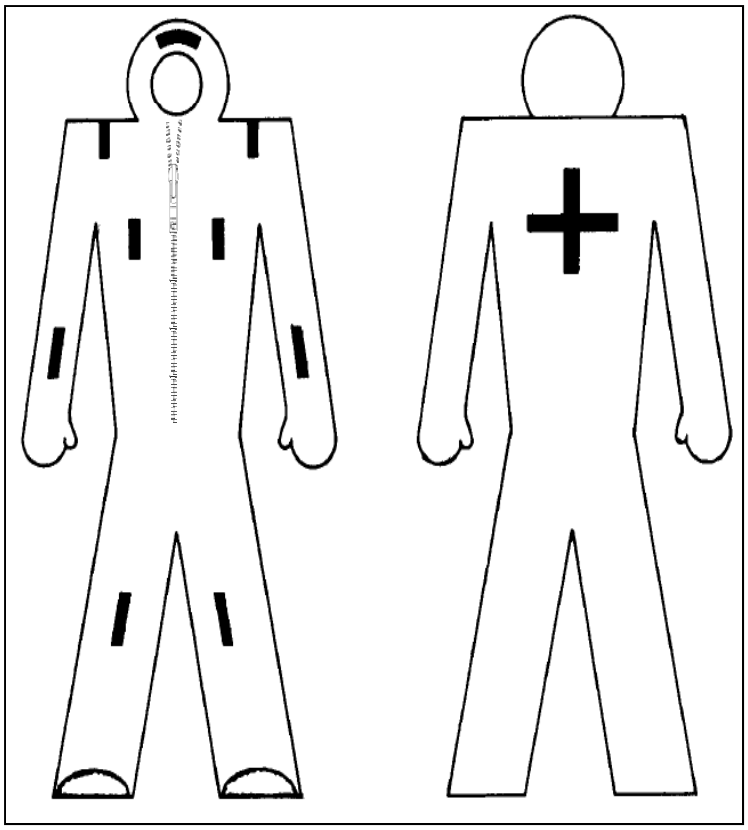
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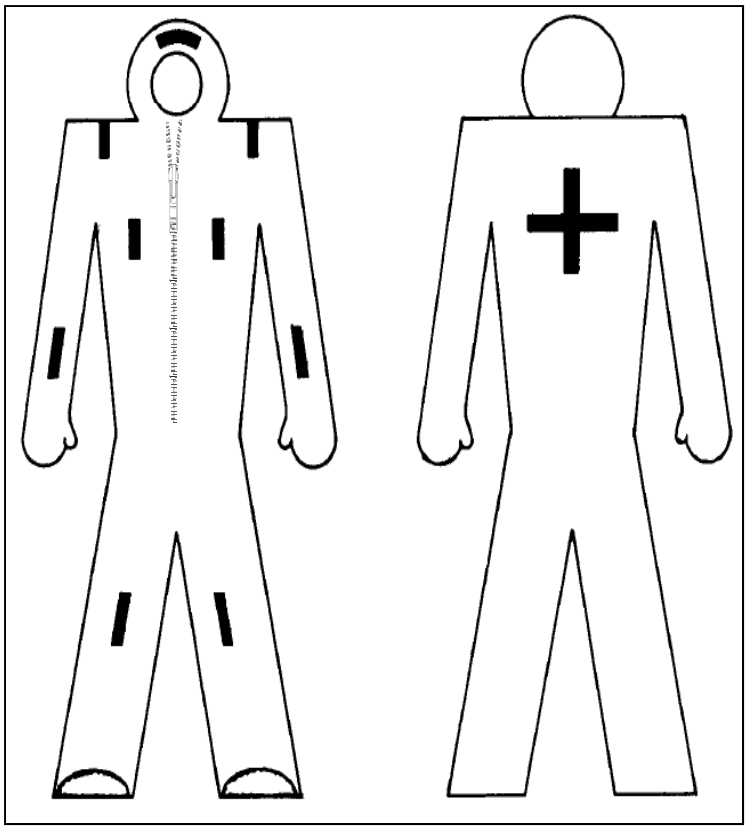
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